





Coatings







ISO 13485:2016 - ISO 9001:2015 - ATF-FFL 7 & 10 - FAA Repair Station - ITAR

Techmetals, Inc.

For over 50 years, our customers have relied upon Techmetals for unmatched metal plating, reliability and customer service. We take great pride in our ability to work closely with our customers, offering a personal and efficient solution for over 86 finishing processes and **engineered performance coatings** — helping to set us apart for our competitors.

We support a variety of industries such as Aerospace, Automotive, Medical, Military, Power Generation, Agriculture and more with certified solutions backed by Nadcap CP & CT, ISO 13485:2016, ISO 9001:2015, ITAR, FAA Repair Station and Medically Validated Coatings and Processes to name a few.

Large-part Capabilities and Automated Lines help maximize our services to you with regards to quality, turnaround and customer service. With a 200,000 sq. ft. campus and up to 20-ton capacities, no job is too large or too small. Techmetals truly is a one-stop-shop for a variety of finishing solutions. Just a few of our services include:

- **Anodized Aluminum**
- **Anodized Titanium**
- **Brush Plating**
- **Cadmium Plating**
- Chemfilm
- **Chrome, Industrial**
- Copper Plating
- **Diamonize**
- **Dry Film Lube (DFL)**
- **Electropolish**
- Grinding, ID & OD
- **Grinding, Centerless**
- Laser Etching
- **Mag Particle NDT**
- **Materials Lab**
- **Masking Dept.**
- **Nickel Boron**
- **Nickel, Electroless**
- Nickel, Electrolytic
- Nickel, PTFE
- **OPTAKOAT®**
- **Optical Coatings**
- **Passivation**
- PVD (DLC, TiN, etc.)
- Silver & Gold
- Thermal Spray
- **Tin Plating**
- Walk-in Blasting
- **Zinc Plating**
- **Zinc Nickel**





Medical Coatings & Processes

Parts utilized in the medical field demand precision, quality and compliance to the highest degree.

Techmetals is certified to provide a variety of metal finishes including both titanium and aluminum anodizing, passivation and medical grade chrome plating, just to name a few. We also provide the laser etching services now required by the medical industry to properly track or document each part's use.

Our medical processes have all undergone and passed biocompatibility testing for **bioburden**, **cyotoxicity and wear resistance** — with our MedaDize finish meeting even aerospace requirements.



Medical Processes Include:

- **BioBrite** (Validated Electropolish)
- MedaPass (Validated Passivation)
- TM-Rx (Medical Grade Chromium
 - Coating; ISO 10993-1, Validated)
- Medically Validated PVD Coatings:
 - TechCoat 100, 200, 300, 400
 - TiN, AITiN, DLC, CrN & more
- Aluminum & Titanium Anodizing
- Laser Etching/Dark Marking
- Blasting, Testing, Prototyping
- Ultrasonic Cleaning
- Research & Development

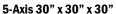
- MedaDize Color Titanium Anodize
 - TM-0079 (Aqua)
 - TM-0064 (Magenta)
 - TM-0092 (Dk. Blue)
 - TM-0003 (Green)
 - TM-0001 (Gold)
 - TM-0005 (Seafoam)
 - TM-0096 (Purple)
 - TM-0004 (Lt. Blue)
 - TM-0093 (Bronze)
 - TM-0002 (Blue)
 - TIVI-UUUZ (DIUE)
 - TM-0134 (Teal)
 - AMS2488 (Type II Gray)

Grinding Services

Techmetals can do pre-grinding on parts before plating, as well as post-grind hard chrome projects to meet dimensional specifications. Having these resources under a single roof helps improve turnaround times and efficiency.

Just another example of Techmetals commitment to being a one-stop-shop for customers in Aerospace, Nuclear, Heavy Machinery and more.







Large Scale ID Grinding

Vertical Grinding Capabilities: 72" Vertical Stroke ■ 60" Table ■ 30,000 lbs. **5-Axis Grinder:** (30" x 30" x 30")

Horizontal Grinding: Up to 100" Length ■ 20" Diameter ■ 2,500 lbs. Centerless Grinding is also available (call for details)

Engineered Performance Coatings (MV-Medically Validated)

 ■ OxyTech
 ■ TM111
 ■ TM104
 ■ TM109
 ■ TechCoat 200 (MV)

 ■ OxyLube
 ■ TM119
 ■ TM117C
 ■ OPTAKOAT
 ■ TechCoat 300

 ■ Armatech
 ■ TM121
 ■ TM117P
 ■ Optic EN
 ■ TechCoat 345 Med (MV)

Diamoforce TM-Rx Medical Chromium (MV) TM129 TechCoat 100 (MV) TechCoat 400 (MV)

Splatter Guard E-Krome TM133 TechCoat 100 Med (MV) TechCoat 500

■ TM105
■ TM103
■ UltraKoat
■ TechCoat 200 (MV)
■ TechCoat 600



Nondestructive Testing (NDT)

Techmetals currently is certified in **Magnetic Particle Testing**, allowing our customers to verify their equipment or parts with techniques that do not damage them. Magnetic particle inspection is the most efficient and affordable testing method available. We have **three separate NDT benches**, with the largest **able to accommodate parts up to 54" in length.**

Thermal Spray Coatings

When it comes to Thermal Spray Coatings, look no further than the experts at Techmetals, Inc. Boasting over 50 years experience in providing certified metal plating and coating solutions, we are your one-stop resource for a variety of thermal spray technologies and services, including:



- High-Velocity Oxy Fuel (HVOF) Processes
- Twin-wire Arc Spray Coatings

- Air Plasma Treatments
- and Precision Machining/Grinding Services

Thermal spray coatings are often used to help prevent devastating issues such as **wear**, **erosion**, **abrasion** and **corrosion** of integral parts that demand flawless function and reliability.

This specialized spray offers unique versatility and benefits in repair & restoration capacities, as well as with new parts —most commonly in seen in the aviation, oil & gas and power generation markets. But it also is utilized in fields such as pulp and paper, automotive, marine and other industrial capacities.

Techmetals Industry Specifications

Below are specifications that are most often provided by Techmetals. We also offer metal plating solutions to additional specifications such as AMS, MIL, ASTM, SAE and Customer Specifications. Techmetals also offers R&D, Optical Coatings, Medical Coatings, Large ID & OD Grinding & Areas with 20-Ton Capacities.

- Alkaline Zinc

 ASTM B 633
- MIL-A-8625
 AMS 2469
 AMS 2471
 AMS 2472
 ASTM B 580*
- Brush Plating Nickel, Cobalt, Copper MIL-STD-865C (USAF) AMS 2451
- Copper AMS 2418
- Chemfilm
 MIL-C-5541
 AMS 2473
 MIL-DTL-5541 (Hex)
 MIL-DTL-5541 (Hex Free)
 BAC 5719
 9904151 (Type 1)
 MAP-311088-1300
- Cadmium QQ-P-416 AMS QQ P 416
- Electropolish
 ASTM B 912
- Gold
 ASTM B 488
- AMS QQ C 320 AMS 2406 AMS 2460 ASTM B 177 FED-QQ-C-320

- Hard Chrome
 MIL-DTL-23422
 MIL-STD 1501 F
- Nickel Boron
 AMS 2433
 ASTM B 607*
 - Nickel/EN
 AMS C 26074*
 AMS 2404
 AMS 2405
 AMS 2454
 ASTM B 733
 MIL-C-26074
 MIL-DTL-32119
- Nickel /
 Sulfamate

 AMS 2403

 AMS 2424

 AMS-QQ-N-290

 FED-QQ-N-290

 Union Carbide J5 1396
 - Passivation
 AMS QQ P 35
 AMS 2700
 ASTM A 380
 ASTM A 967
 ASTM F86*
 FED-QQ-P-35
 9904301
 - AMS 2410 AMS 2411 AMS 2412 ASTM B 700 QQ-S-365
- Tin
 ASTM B 545*

- Titanium Coating

 AMS 2488
- AMS 2417
 BAC 5680
 BAC 5637
- Vacuum AMS 2444 TiN, DLC, TiCN, CrN, AlTiN, AlTiCrN, ZrN

PVD / Thin Film

- MIL-STD-186
 MIL-STD-171
 BAC 5625
 MPR 1059 Navy
 NAVAIR/NAVSEA/
 NAWCAD
 Nickel PTFE, Diamond
 Coatings, OptaKoat,
 Hard Chrome,
 Replacements
 Thermal Spray (HVOF,
- Testing

NDT Mag Particle
Adhesion Scratch & Chisel
Corrosion/Salt Spray
& Porosity
B12 Adhesion Bend
Thickness & Magnetic
Eddy Current
XRF Micro-hardness
Water Immersion Bond
Strength-tape
Metallography &
Microstructure

Twin-wire Arc, Air Plasma)

Nadcap™ Accredited Processes are Shown in Blue.

Other Nadcap™ processes may be available upon request.

- *Nadcap™ Accredited "other" under scope.
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- Quality (937) 253-5311 ext. 1263 qualitydist@techmetals.com
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Research &













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